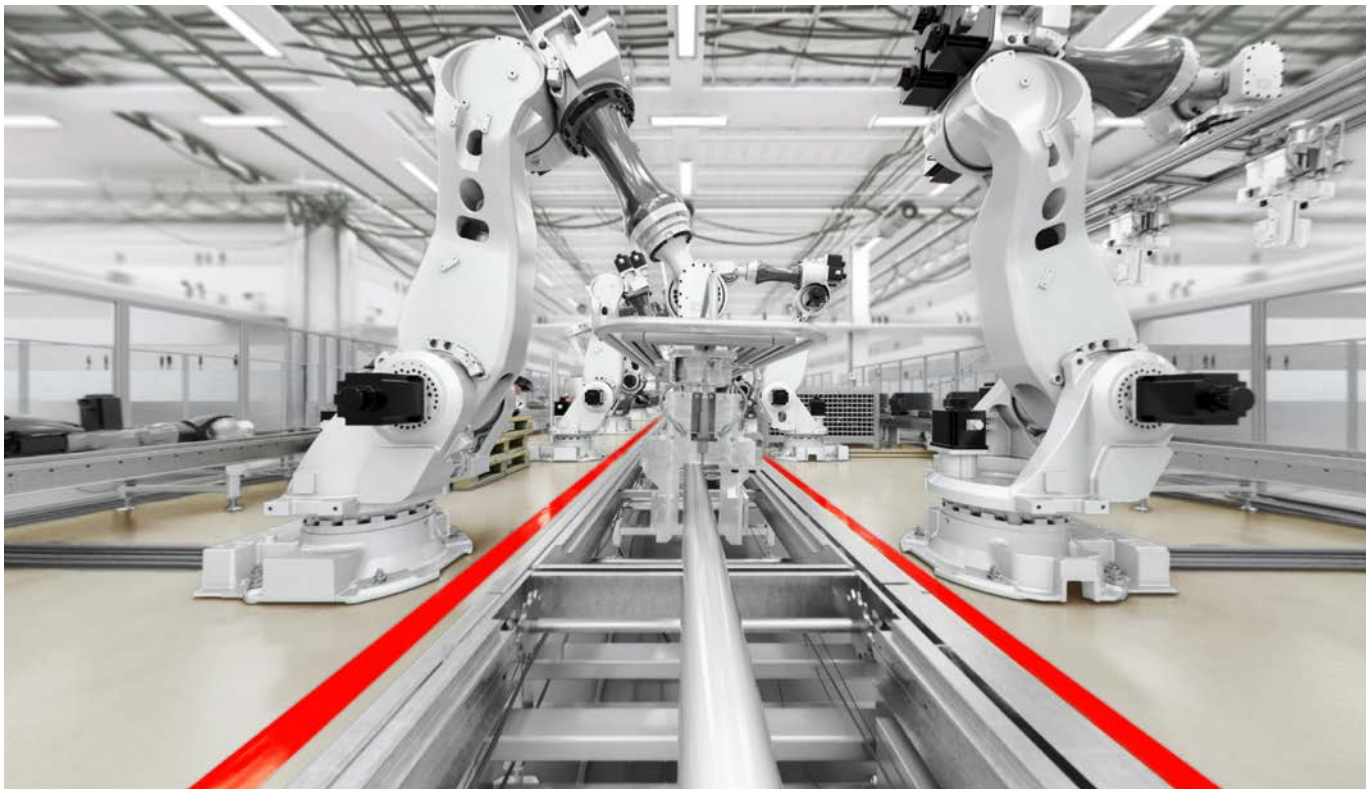
fischer

Dynamic
fixing solutions.

The right system for every application.

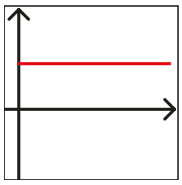
Dynamic loads and their applications.

Dynamic loads are also called non-static loads, and are involved in particular in mechanical engineering, and more and more often in construction. There are assumed to be a very large number of load changes (switching between loading and unloading, changes in the loading direction or changes in the load height) over the service life of the component. These load changes occur at anchorages with plugs, for instance on robots, cranes, and elevators. However, they also occur on trains passing by noise protection walls or trucks in road tunnels, which generate dynamic loads on installations due to the constant interchange between pressure and suction caused by airflow.

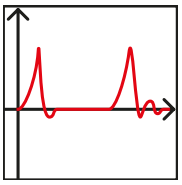


Types of loads: Repeated load cycle, alternating load, static load.

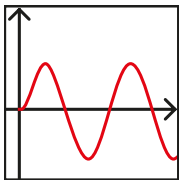
Repeated load cycles occur, for instance, due to the tilting moment of slewing pillar cranes, which move by rotating on their axes, depending on the crane position, with a suspended load between the “0” state (pressure, and therefore no load on the plugs) and the maximum tensile load value on the plugs. Alternating loads may act on a plug group used to fix a crane rail in the longitudinal direction, for instance, through braking and acceleration forces. Effects caused by earthquakes are not relevant to fatigue, and should therefore be considered separately. Wind loads are primarily considered static loads according to the Eurocode. While the load fluctuates between “0” and the positive maximum tensile load for a dynamic repeated load cycle on plug anchorages, the mathematical sign changes in case of a dynamic repeated load cycle, which describes an acting lateral load. The load relevant for the calculation, therefore, is determined from the values for the positive and negative maximum, for example with a positive and negative extreme value of 5 as „I-5I + I+5I = 10 kN“.



statically dormant



dynamically rising



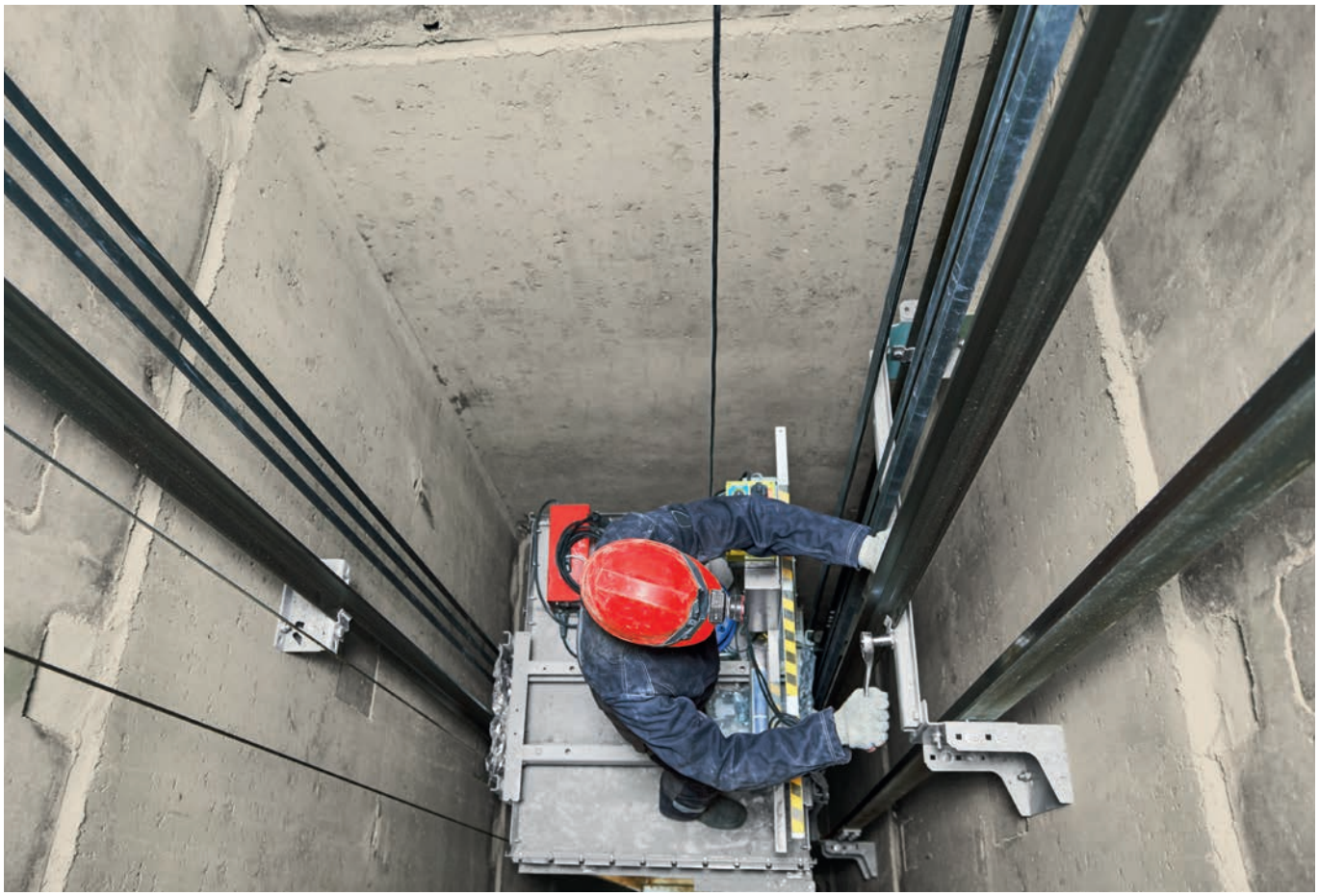
dynamically changing

Requirements for anchorages subject to dynamic loads:

To anchor a component exposed to dynamic loads, plugs approved for primarily non-static load cases must be used in areas covered by construction law. However, this only makes sense if the overall structure is designed for dynamic loads. Currently, such approvals are issued in the form of general building approvals (AbZ), design certifications (Abg) or an European Technical Assessment (ETA), and only for the anchorage substrate concrete.

In contrast to primarily dormant loads, with dynamic lateral loads it is highly important that there is no annular gap between the steel components and plugs, in order to effectively prevent increasing deformation of the anchor due to the changing load. To ensure this, the annular gap between the wall of the borehole in the steel component and the plugs generally needs to be filled with high-strength injection mortar.

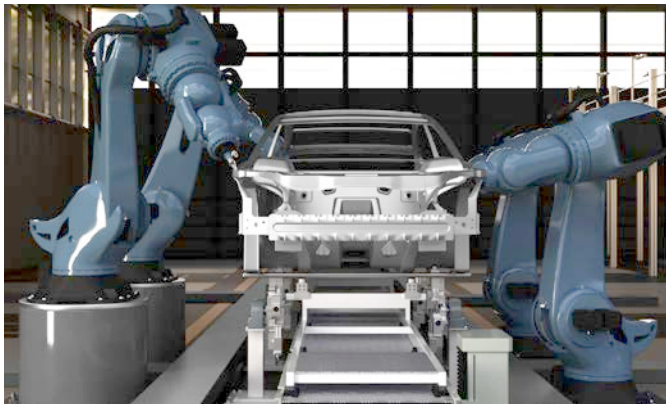
Powerful dynamic anchors have a spherical disc and bevelled washer to ensure maximum load-bearing capability under dynamic loads, instead of a normal washer. This allows them to optimally compensate for a minor tilt in the anchor due to installation. This allows for even load transfer and application, in particular under tensile loads. Use of a locking nut is also essential to prevent the load-bearing nut from coming loose accidentally due to vibration, or due to frequent load changes. Anchorages can be designed very economically and easily using the fischer C-FIX design software, which is part of the FiXperience program family.



Selection matrix for dynamic anchors.

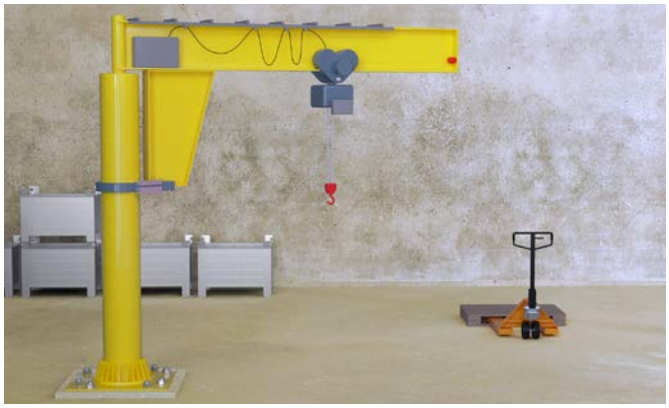
The right dynamic fixing solution for every application			
			
Designation	Highbond dynamic anchors FHB dyn	Dynamic anchors FDA	Superbond dynamic anchor FSB dyn
Pre-positioned installation	•	–	•
Push-through installation	•	•	•
Subsequent filling of annular gap with mortar	•	–	•
Locking nut	•	•	•
Load level	100%	80%	approx. 10 - 50%
Assortment / Sizes	M12 - M24	M12 + M16	M12 - M24
Lateral force optimized version	M12 + M16	–	–
Anchor plate thickness	8 - 150 mm	12 - 80 mm	12 - 200 mm
Minimum concrete component thickness	130 mm	130 mm	100 mm
Zinc-plated for dry indoor areas	M12 - M24	M12 + M16	M12 + M16
Stainless steel - CRC III: Moist areas, outdoor areas	–	–	M12 - M24
Stainless steel 1.4529 - CRC V: e.g. Road tunnels	M12 + M16	–	–
Capsule system	–	–	•
Mortar system in cartridge	•	•	•
Diamond drill bit	–	–	•
Drill hole cleaning hollow drilling	no further drill hole cleaning required	no further drill hole cleaning required	no further drill hole cleaning required
Drill hole cleaning hammer drilling injection system	2x blow-out, 2x brush, 2x blow-out	2x blow-out, 2x brush, 2x blow-out	2x blow-out, 2x brush, 2x blow-out
Drill hole cleaning hammer drilling capsule system	–	-	4x blow-out
Curing time at 20°C (Mortar / Capsule)	35 min. / -	35 min. / -	30 min. / 20 min.
Series installation	++	++	++
Ceiling installation	+	+	++
Anchor pre-installed	–	•	–
Application in concrete according to ETA Option 1	–	–	•

Applications



Robot fixing

Elevator assemblies



Crane fixing

Ceiling fans

Noise protection walls

Pumps

Highbond-Anchor dynamic FHB dyn.

The performance class amongst anchors.

Your advantages at a glance

- High tensile loads thanks to the conical geometry of the threaded rod.
- High shear loads thanks to an additional sleeve on the version optimized for lateral force FHB-A dyn V.
- Version in zinc-plated steel for indoor areas, as well as in highly corrosion-resistant steel 1.4529 for applications outdoors, in moist areas and in atmospheres with a high level of chlorine.
- Easy push-through installation and pre-positioned installation.
- Thanks to the drill hole in the filler disc, the annular gap can be filled subsequently with pre-positioned installation.
- Large assortment in sizes M12 - M24.
- You can use the C-FIX design software to take advantage of the power offered by fischer Highbond dynamic anchors, and complete measurements with individual framework conditions.

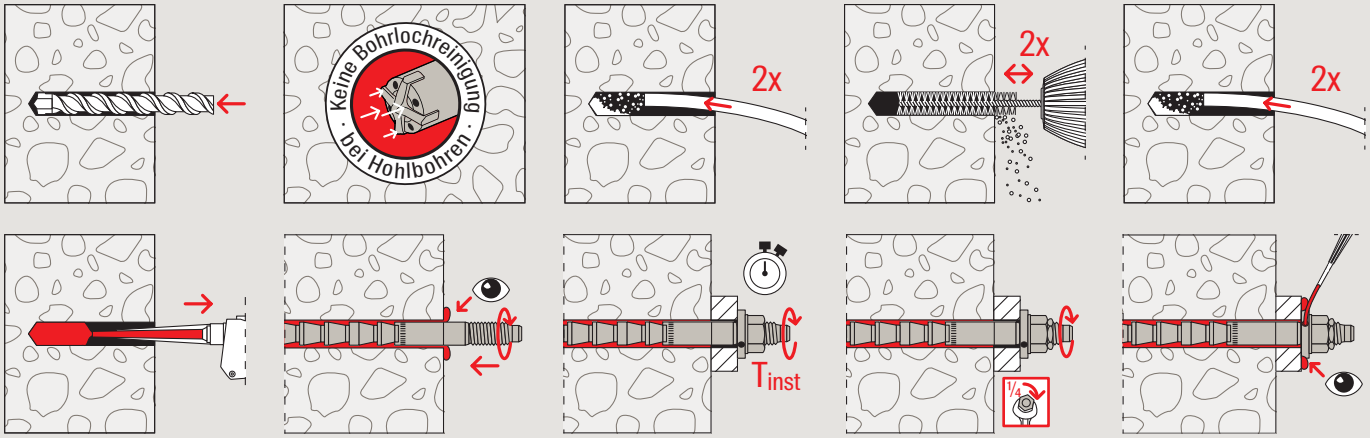
FIS HB 360 S
Highbond special mortar.

FHB-A dyn
Highbond anchor dynamic.

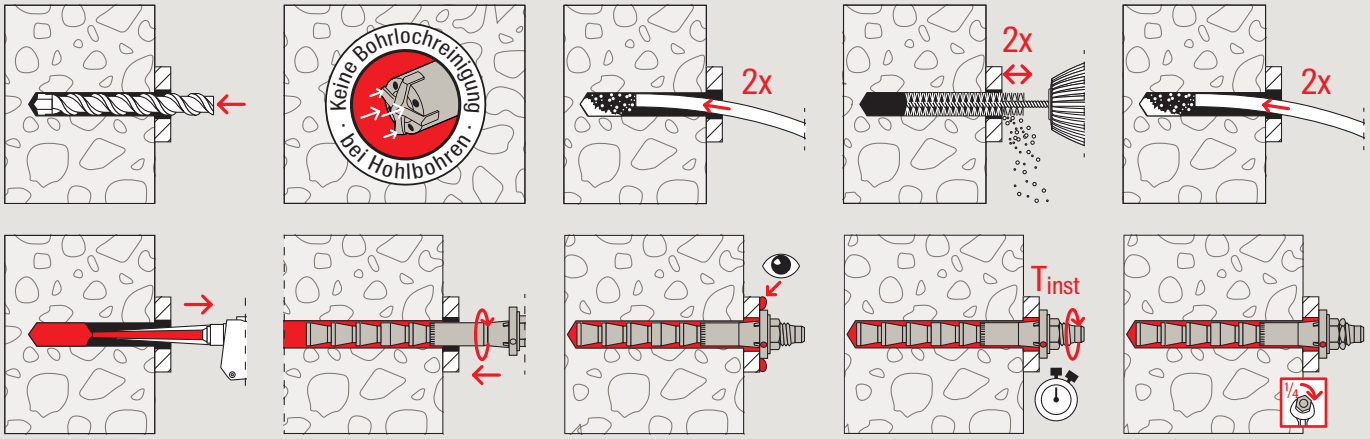
FHB-A dyn V
Highbond-anchor dynamic optimised for lateral forces.

Installation, functioning and test marks.

Pre-positioned installation FHB dyn



Push-through installation FHB dyn



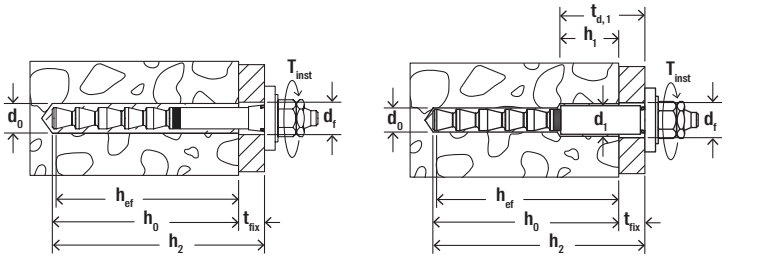
Function

- The injection system suitable for tensile zones consists of the Highbond dynamic anchor rod FHB-A dyn and the injection mortar FIS HB.
- Extruding the mortar causes the two components to be mixed and activated in the static mixer. The conical threaded rod is inserted manually into the drill hole filled with injection mortar FIS HB and turned back and forth slightly. The mortar pushes past the threaded rod and bonds it completely to the drill hole wall.

Approval

Zulassung · Dynamic · R 120

Assortment



Highbond-Anchor dynamic FHB-A dyn and Highbond anchor dynamic FHB-A dyn V


FHB-A dyn


FHB-A dyn V

Item	Zinc-plated steel Item No. gvz	Highly corrosion resistant steel Item No. HCR	Approval DIBt	Drill hole diameter d_0 [mm]	Drill hole diameter in fixture d_f [Ø mm]	Anchorage depth h_{ef} [mm]	Min. - max. usable length t_{fix} [mm]	Min. drill hole depth for through fixings h_2 [mm]	Width across nut SW [mm]	Sales unit [pcs]
FHB-A dyn 12 x 100/25	**092018**	**531384** [1]	●	14	15	100	8 - 25	130	19	10
FHB-A dyn 12 x 100/50	**092019**	**–**	●	14	15	100	8 - 50	155	19	10
FHB-A dyn 16 x 125/25	**092020**	**–**	●	18	19	125	10 - 25	155	24	10
FHB-A dyn 16 x 125/50	**092036**	**093445** [1]	●	18	19	125	10 - 50	180	24	10
FHB-A dyn 16 x 125/50	**–**	**561727** [1]	●	18	19	125	10 - 50	180	24	4
FHB-A dyn 16 x 125/75	**562302**	**–**	●	18	19	125	10 - 75	205	24	10
FHB-A dyn 16 x 125/80	**541874**	**–**	●	18	19	125	10 - 80	210	24	10
FHB-A dyn 16 x 125/100	**541875**	**–**	●	18	19	125	10 - 100	230	24	10
FHB-A dyn 16 x 125/125	**541873**	**–**	●	18	19	125	10 - 125	255	24	10
FHB-A dyn 16 x 125/150	**543657**	**–**	●	18	19	125	10 - 150	280	24	10
FHB-A dyn 20 x 170/50	**092037**	**–**	●	24	25	170	12 - 50	225	30	10
FHB-A dyn 24 x 220/50	**092038**	**–**	●	28	29	220	14 - 50	275	36	5
FHB-A dyn 12 x 100/50 V	**092039** [2]	**–**	●	14	21	105	8 - 50	160	19	10
FHB-A dyn 16 x 125/50 V	**092040** [3]	**–**	●	18	29	130	10 - 50	185	24	10

[1] Prices and delivery time on request.
[2] Stepped hole: 1st drill hole with Ø 20 mm and depth 85 mm. 2nd drill hole with Ø 14 mm and depth 160 mm.
[3] Stepped hole: 1st drill hole with Ø 28 mm and depth 100 mm. 2nd drill hole with Ø 18 mm and depth 185 mm.

Injection mortar FIS HB


FIS HB 150 C


FIS HB 360 S


FIS MR Plus

Item	Item No.	Approval ETA	Languages on the cartridge	Contents	Sales unit [pcs]
FIS HB 150 C	**519665**	●	DE, FR, NL	1 cartridge 145 ml, 2 x FIS MR Plus	6
FIS HB 345 S	**033211**	●	DE, EN, FR, ES, NL, CS	1 cartridge 360 ml, 2 x FIS MR Plus	6
FIS HB 360 S	**562659**	●	DE, FR, IT, NL	1 cartridge 360 ml, 2 x FIS MR Plus	6
FIS HB 360 S	**562658**	●	EN, ZH	1 cartridge 360 ml, 2 x FIS MR Plus	6
FIS HB 360 S	**562660**	●	EN, PL, RU, CS, SK	1 cartridge 360 ml, 2 x FIS MR Plus	6
FIS HB 360 S	**562661**	●	EN, ES, PT, EL	1 cartridge 360 ml, 2 x FIS MR Plus	6
FIS HB 360 S	**519125**	●	DE	1 cartridge 360 ml, 2 x FIS MR Plus	6
FIS MR Plus	**545853**	–	–	10 static mixer FIS MR Plus	10

Installation data

Curing times

FIS HB System temperature FIS HB (Mortar min. +5 °C) [°C]	Maximum processing time FIS HB t_{work} [min.]	Minimum curing time FIS HB [1] t_{cure} [min.]
-5 – -1	–	360
0 – +4	–	180
> +5 – +9	15	90
> +10 – +19	6	35
> +20 – +29	4	20
> +30 – +40	2	12

[1] In wet concrete the curing times must be doubled.

Filling quantities

FHB dyn Type	Mortar volume in scale units shown on the cartridge labels' corresponding scala	Anchor per cartridge FIS HB 360 S*)
FHB-A dyn 12 x 100 / 25	7	24
FHB-A dyn 12 x 100 / 50	8	21
FHB-A dyn 16 x 125 / 25	9	18
FHB-A dyn 16 x 125 / 50	10	17
FHB-A dyn 16 x 125 / 75	11	15
FHB-A dyn 16 x 125 / 80	11	15
FHB-A dyn 16 x 125 / 100	12	14
FHB-A dyn 16 x 125 / 125	13	12
FHB-A dyn 16 x 125 / 150	14	12
FHB-A dyn 20 x 170 / 50	23	7
FHB-A dyn 24 x 220 / 50	38	4
FHB-A dyn 12 x 100 / 50 V	12	14
FHB-A dyn 16 x 125 / 50 V	20	8

*) Max. number with one static mixer.

Dynamic-Anchor FDA.

The push-through anchor for series installation with medium loads.

Your advantages at a glance

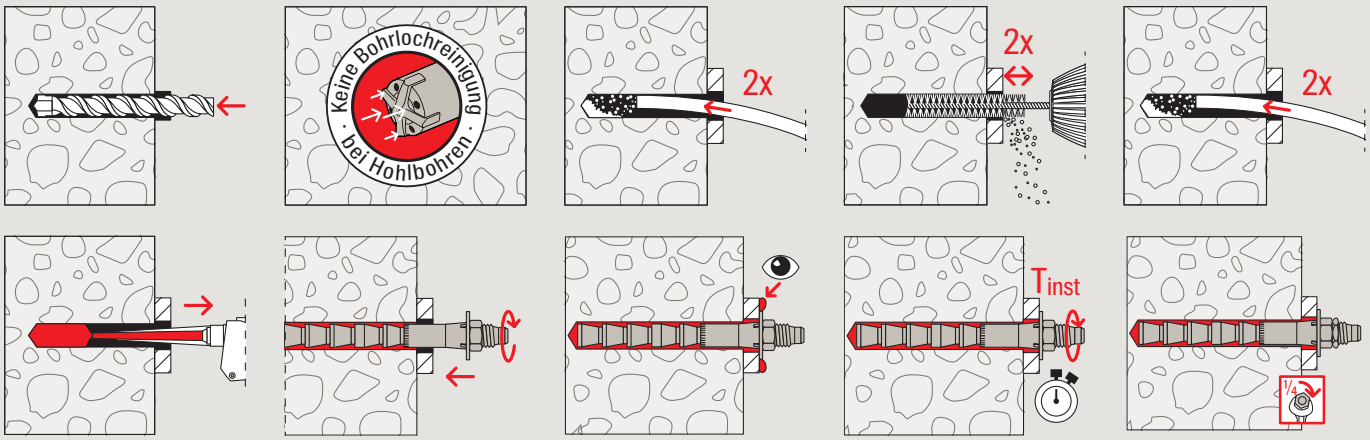
- Medium load level for a variety of applications.
- Pre-assembled anchor rod for fast installation.
- Simple push-through installation ensures a high level of economic efficiency, especially in series installations.
- Streamlined assortment in sizes M12 and M16 in zinc-plated steel.
- You can use the C-FIX design software to take advantage of the power offered by fischer dynamic anchor rods, and complete design with individual framework conditions.

FIS HB 360 S
Highbond special mortar

FDA-A
Dynamic anchor.

Installation, functioning and test marks.

Push-through installation FDA



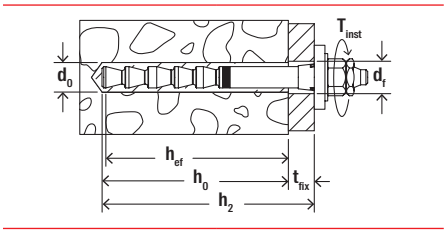
Function

- The injection system suitable for tensile zones consists of the fischer dynamic anchor rod FDA-A and the injection mortar FIS HB.
- Extruding the mortar causes the two components to be mixed and activated in the static mixer. The conical anchor rod is inserted manually into the drill hole filled with injection mortar FIS HB and turned back and forth slightly. The mortar pushes past the anchor rod and bonds it completely to the drill hole wall.

Approval

ETA | Dynamic | R 120

Assortment



Dynamic anchor FDA

FDA

Item	Item No. gvz	Approval ETA	Drill hole diameter d_0 [mm]	Drill hole diameter in fixture d_f [Ø mm]	Anchorage depth h_{ef} [mm]	Min. - max. usable length t_{fix} [mm]	Min. drill hole depth for through fixings h_2 [mm]	Width across nut SW [mm]	Sales unit [pcs]
FDA-A 12 x 100/25 gvz	**536943**	●	14	15	100	12 - 25	130	19	10
FDA-A 12 x 100/50 gvz	**536944**	●	14	15	100	12 - 50	155	19	10
FDA-A 16 x 125/25 gvz	**536945**	●	18	19	125	16 - 25	155	24	10
FDA-A 16 x 125/50 gvz	**536946**	●	18	19	125	16 - 50	180	24	10
FDA-A 16 x 125/80 gvz	**558966**	●	18	19	125	16 - 80	210	24	10

Injection mortar FIS HB

FIS HB 150 C

FIS HB 360 S

FIS MR Plus

Item	Item No.	Approval ETA	Languages on the cartridge	Contents	Sales unit [pcs]
FIS HB 150 C	**519665**	●	DE, FR, NL	1 cartridge 145 ml, 2 x FIS MR Plus	6
FIS HB 345 S	**033211**	●	DE, EN, FR, ES, NL, CS	1 cartridge 360 ml, 2 x FIS MR Plus	6
FIS HB 360 S	**562659**	●	DE, FR, IT, NL	1 cartridge 360 ml, 2 x FIS MR Plus	6
FIS HB 360 S	**562658**	●	EN, ZH	1 cartridge 360 ml, 2 x FIS MR Plus	6
FIS HB 360 S	**562660**	●	EN, PL, RU, CS, SK	1 cartridge 360 ml, 2 x FIS MR Plus	6
FIS HB 360 S	**562661**	●	EN, ES, PT, EL	1 cartridge 360 ml, 2 x FIS MR Plus	6
FIS HB 360 S	**519125**	●	DE	1 cartridge 360 ml, 2 x FIS MR Plus	6
FIS MR Plus	**545853**	–	–	10 static mixer FIS MR Plus	10

Installation data

Curing times

FIS HB System temperature FIS HB (Mortar min. +5 °C) [°C]	Maximum processing time FIS HB t_{work} [min.]	Minimum curing time FIS HB [1] t_{cure} [min.]
-5 – -1	–	360
0 – +4	–	180
> +5 – +9	15	90
> +10 – +19	6	35
> +20 – +29	4	20
> +30 – +40	2	12

[1] In wet concrete the curing times must be doubled.

Filling quantities

FHB dyn Type	Mortar volume in scale units shown on the cartridge labels' corresponding scala	Anchor per cartridge FIS HB 360 S*)
FDA-A 12 x 100 / 25	7	24
FDA-A 12 x 100 / 50	8	21
FDA-A 16 x 125 / 25	9	18
FDA-A 16 x 125 / 50	10	17
FDA-A 16 x 125 / 80	11	15

*) Max. number with one static mixer.

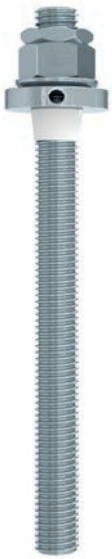
Superbond dynamic FSB dyn. Fixing with FIS A and RG M for dynamic loads.

Your advantages at a glance

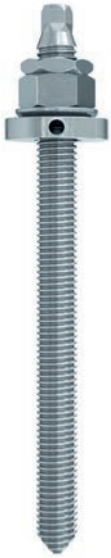
- For the first time, the system offers values for load-bearing capacity under dynamic load in an ETA for fischer threaded rods FIS A and RG M in the strength class 8.8 zinc-plated and stainless steel R-70. Using the filling set. The ETA requires zinc-plated steel in sizes M12 and M16, and stainless steel R in sizes M12 to M24.
- FIS A threaded rods are mounted with FIS SB injection mortar and RGM threaded rods must be mounted with RSB mortar capsules or FIS SB injection mortar.
- The version with RG M threaded rods and RSB capsules is ideal for accessories kits or applications with diamond drill holes.
- Approved threaded rods in stainless steel R can be used outdoors.
- Variable anchorage depth allows for ideal adaptation to the load, and ensures an optimised installation time and use of materials.
- Low component thickness as well as centre and edge distances.

FIS SB 390 S
Superbond Injection mortar.

RSB
Capsules.



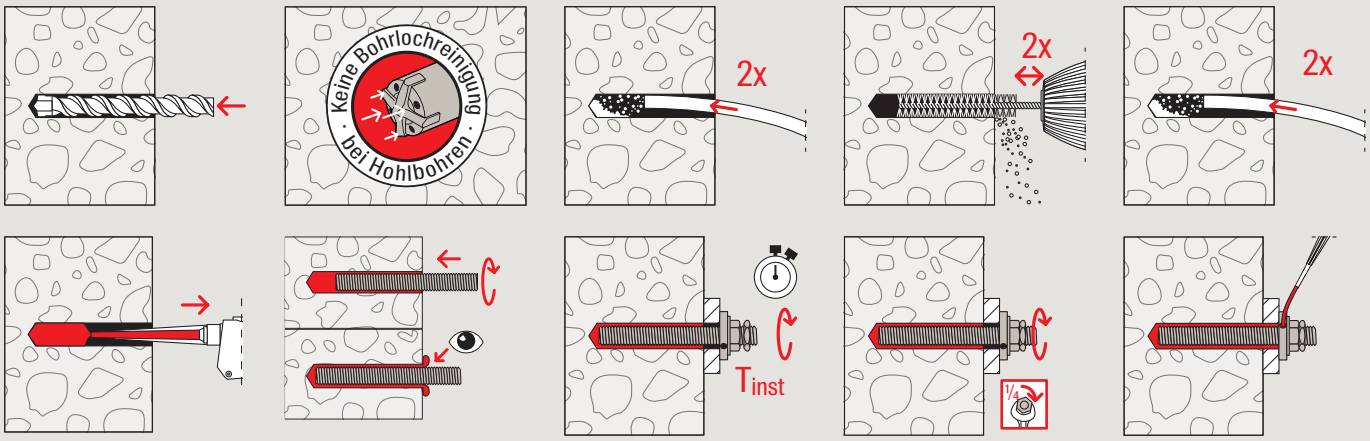
FIS A
With dynamic filling set for push-through assembly.



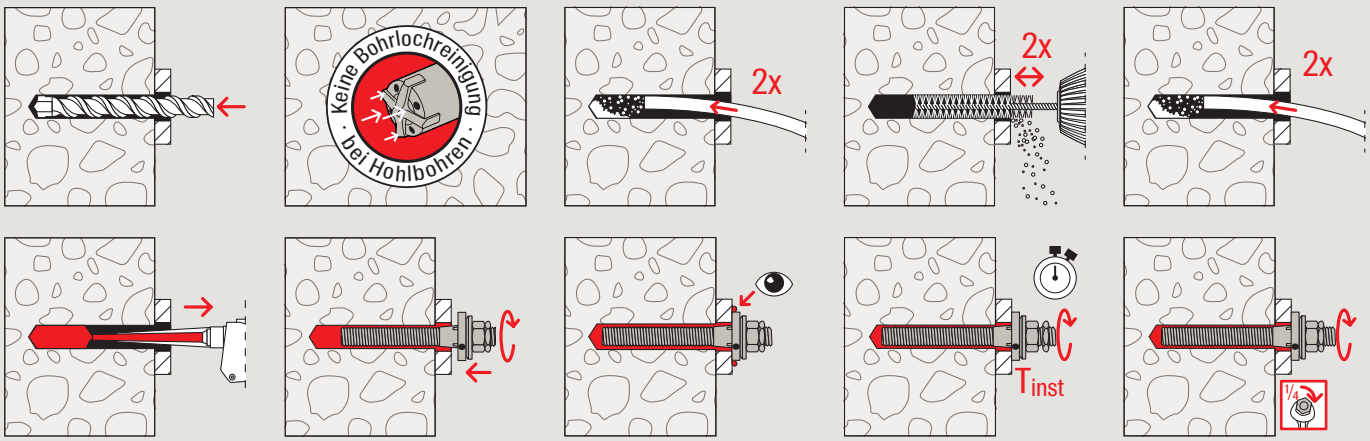
RG M
With dynamic filling set for push-through assembly.

Installation with threaded rod FIS A.

Pre-positioned installation FIS A with filling set



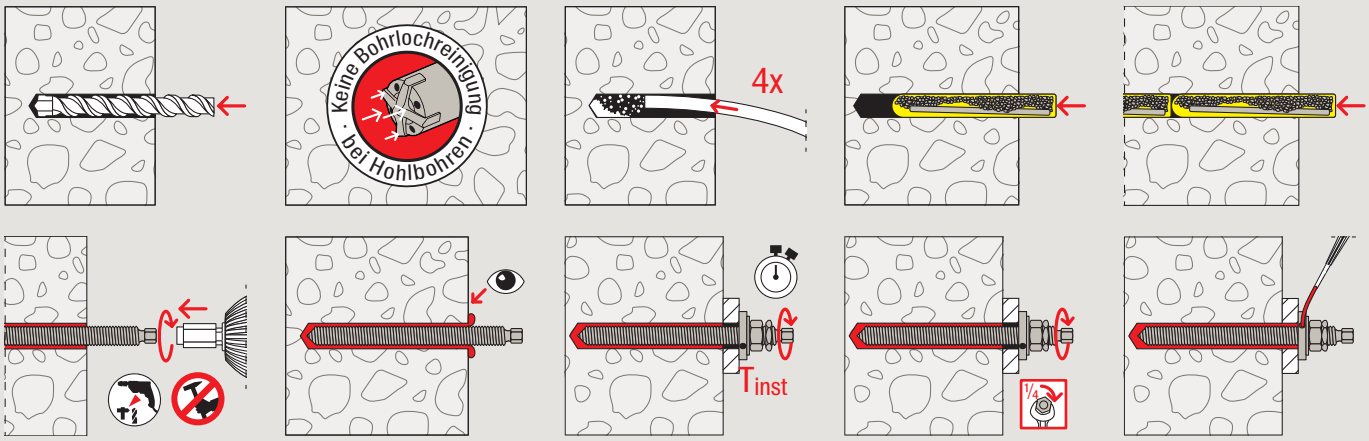
Push-through installation FIS A with filling set [1)]



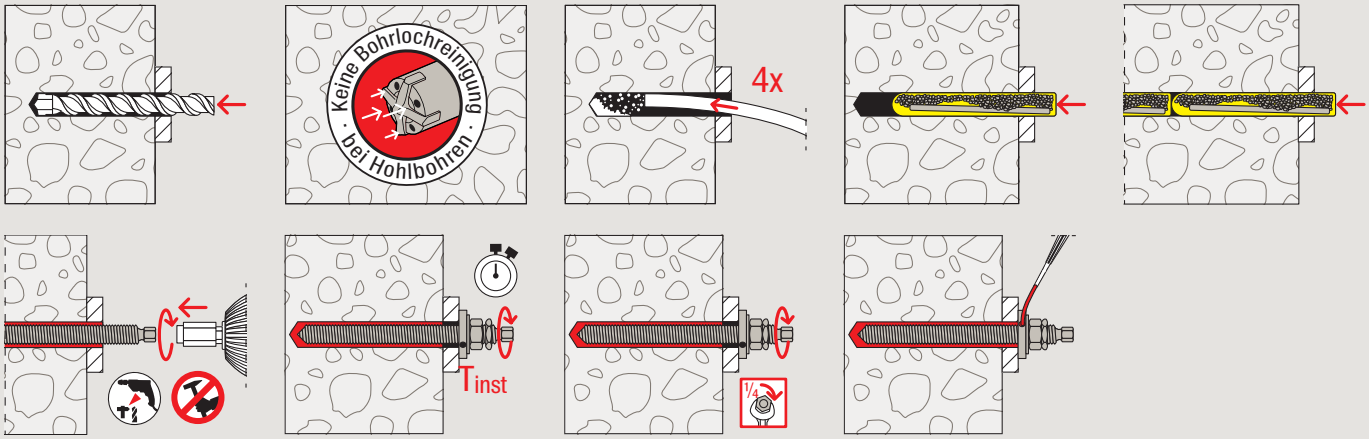
[1)] Push-through installation for M20 + M24 possible even without the filling disc.

Installation with resin capsules RSB and RG M.

Pre-positioned installation RG M with filling set

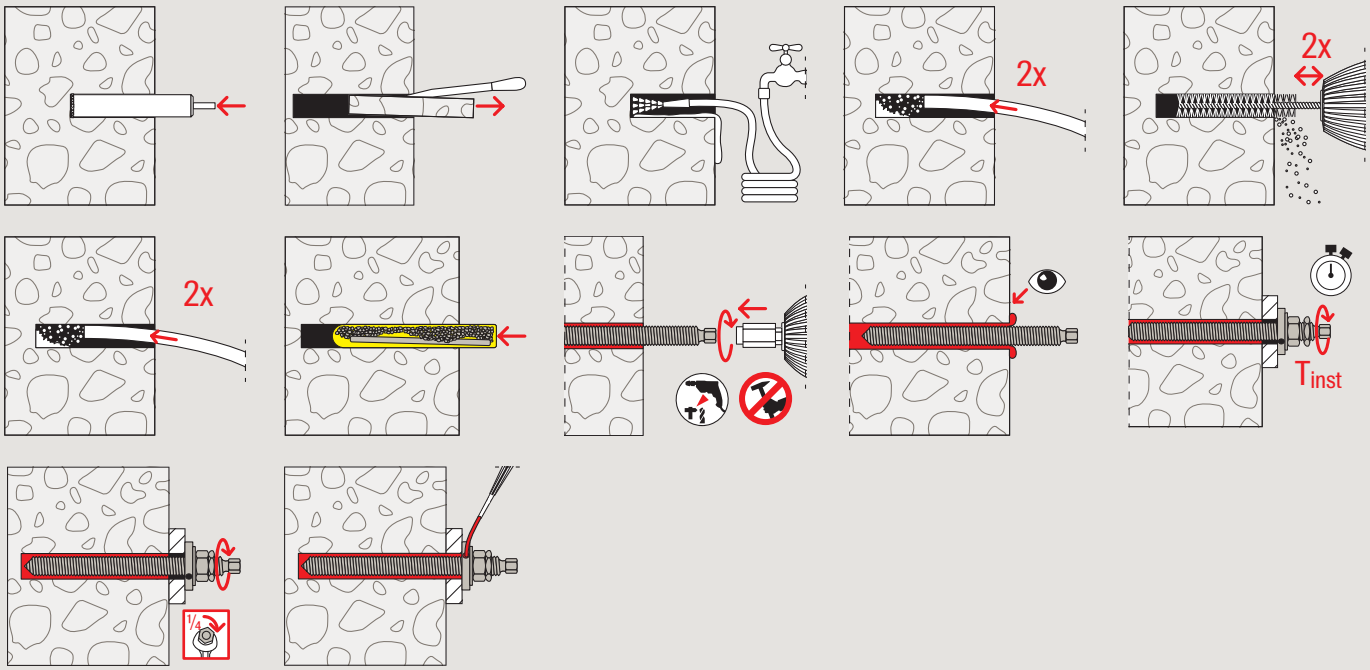


Push-through installation RG M with filling set



Installation, functioning and test marks.

Pre-positioned installation RG M with capsule RSB (diamond drilling)



Function

- Threaded rod FIS A in combination with FIS SB injection mortar is approved for pre-positioned and push-through installation.
- Threaded rod RG M in combination with the RSB resin capsule is approved for pre-positioned and push-through installation.
- The injection system ensures a full-surface connection between the fixing element and wall of the drill hole, and seals the drill hole.
- The centring sleeve centres the threaded rod in push-through installation in the fixture, thus ensuring a safe load application.
- The lock nut prevents the hexagonal nut from becoming loose.
- The filling disc ensures that the annular gap between the threaded rod and steel attachment is filled seamlessly in pre-positioned installation, thereby ensuring reliable load transmission.

Approval

ETA Dynamic

Assortment

Superbond dynamic FSB dyn

FIS SB 390 S

FIS MR Plus

Item	Item No.	Approval ETA	Languages on the cartridge	Scale unit	Contents	Sales unit [pcs]
FIS SB 390 S	**519451**	●	DE, FR, NL	180	1 cartridge 390 ml, 2 x FIS MR Plus	6
FIS SB 390 S	**520557**	●	DE, SL, SR, BG	180	1 cartridge 390 ml, 2 x FIS MR Plus	6
FIS SB 390 S	**518831**	●	EN, ES, PT	180	1 cartridge 390 ml, 2 x FIS MR Plus	6
FIS SB 390 S	**519450**	●	IT, DE, EN	180	1 cartridge 390 ml, 2 x FIS MR Plus	6
FIS SB 390 S	**520559**	●	DA, SV, NO, FI	180	1 cartridge 390 ml, 2 x FIS MR Plus	6
FIS SB 390 S	**520555**	●	CS, SK, RO	180	1 cartridge 390 ml, 2 x FIS MR Plus	6
FIS SB 390 S	**520595**	●	PL, RU, HU	180	1 cartridge 390 ml, 2 x FIS MR Plus	6
FIS SB 585 S	**562065**	●	FR, NL, DE	270	1 cartridge 585 ml + 2 x FIS UMR	6
FIS SB 585 S	**519452**	●	EN, ES, PT	270	1 cartridge 585 ml + 2 x FIS UMR	6
FIS SB 585 S	**520526**	●	IT, DE, EN	270	1 cartridge 585 ml + 2 x FIS UMR	6
FIS SB HIGH SPEED 390 S	**523303**	●	PL, RU, HU	180	1 cartridge 390 ml, 2 x FIS MR Plus	6
FIS MR Plus	**545853**	–	–	–	10 static mixer FIS MR Plus	10
FIS UMR	**520593**	–	–	–	10 static mixer for 585 ml	10

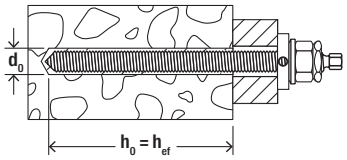
Superbond dynamic FSB dyn

FIS SB 390 S HWK big

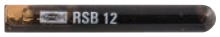
FIS SB 390 S in bucket

Item	Item No.	Approval ETA	Languages on the cartridge	Contents	Sales unit [pcs]
FIS SB 390 S HWK big	**540252**	●	EN, ES, PT	20 cartridges 390 ml, 40 x FIS MR Plus	1
FIS SB 390 S HWK big	**520573**	●	IT, DE, EN	20 cartridges 390 ml, 40 x FIS MR Plus	1
FIS SB 390 S in bucket	**540750**	●	EN, ES, PT	18 cartridges 390 ml, 36 x FIS MR Plus	1

Assortment and installation data



Resin capsule RSB



RSB

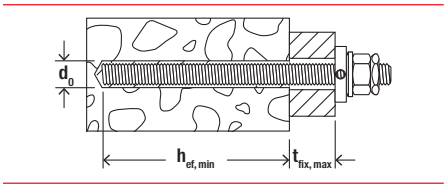
Item	Item No.	Approval ETA	Drill diameter d_0 [mm]	Drill hole depth h_0 [mm]	Anchorage depth h_{ef} [mm]	Suitable for threaded rod	Sales unit [pcs]
RSB 12 mini	**518822** [1]	●	14	75 / 150	75 / 150	RG M 12	10
RSB 12	**518823**	●	14	110	110	RG M 12	10
RSB 16 mini	**518824** [1]	●	18	95 / 190	95 / 190	RG M 16	10
RSB 16	**518825**	●	18	125	125	RG M 16	10
RSB 20	**518827**	●	25	170	170	RG M 20	10
RSB 20 E/24	**518828**	●	25/28/32	210	210	RG M 20 / RG M 22	5

[1] use 2 x RSB mini in a row for larger anchoring depth.

Curing times

FSB dyn Temperature in anchoring base [°C]	Maximum processing time FIS SB t_{work} [Min.]	Maximum processing time FIS SB High Speed t_{work} [Min.]	Minimum curing time FIS SB t_{cure} [hrs.]	[min.]	Minimum curing time FIS SB High Speed t_{cure} [hrs.]	[min.]	Minimum curing time RSB t_{cure} [hrs.]	[min.]
-30 – -20	–	–	–	–	–	–	120	–
>-20 – -15	–	60	–	–	24	–	48	
>-15 – -10	60	30	36	–	8	–	30	–
>-10 – -5	30	15	24	–	3	–	16	–
>-5 – 0	20	10	8	–	2	–	10	–
>0 – +5	13	5	4	–	1	–	–	45
>+5 – +10	9	3	2	–	–	45	–	30
>+10 – +20	5	2	1	–	–	30	–	20
>+20 – +30	4	1	–	45	–	15	–	5
> +30 – +40	2	–	–	30	–	–	–	3

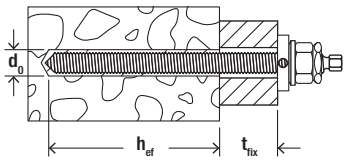
Assortment



Threaded rod FIS A

FIS A

Item	Zinc plated, steel grade 8.8 Item No. gvz	Stainless steel Item No. R	Approval ETA	Drill hole diameter d_0 [mm]	Min. / max. anchorage depth [mm]	Min. / max. usable length [mm]	Min. / max. filling quantity [scale units]	Sales unit [pcs]
FIS A M 12 x 120	519397	044974	●	14	70 / 83	12 / 25	3 / 4	10
FIS A M 12 x 140	519398	090450	●	14	70 / 103	12 / 45	3 / 5	10
FIS A M 12 x 160	517937	090451	●	14	70 / 123	12 / 65	3 / 6	10
FIS A M 12 x 180	519399	090452	●	14	70 / 143	12 / 85	3 / 6	10
FIS A M 12 x 200	517938	–	●	14	70 / 163	12 / 105	3 / 7	10
FIS A M 12 x 210	–	090453	●	14	70 / 173	12 / 115	3 / 8	10
FIS A M 12 x 260	–	090454	●	14	70 / 223	12 / 165	3 / 10	10
FIS A M 12 x 280	–	547703	●	14	70 / 243	12 / 85	3 / 10	10
FIS A M 16 x 130	519400	044975	●	18	80 / 84	16 / 20	5 / 5	10
FIS A M 16 x 175	519401	090455	●	18	80 / 129	16 / 65	5 / 8	10
FIS A M 16 x 200	517939	090456	●	18	80 / 154	16 / 90	5 / 9	10
FIS A M 16 x 250	517940	090457	●	18	80 / 204	16 / 140	5 / 12	10
FIS A M 16 x 300	–	090458	●	18	80 / 254	16 / 190	5 / 15	10
FIS A M 20 x 245	–	090459	●	24	90 / 189	20 / 119	11 / 23	10
FIS A M 20 x 290	–	090460	●	24	90 / 234	20 / 164	11 / 29	10
FIS A M 24 x 290	–	090461	●	28	96 / 223	24 / 151	14 / 32	5
FIS A M 24 x 380	–	090462	●	28	96 / 313	24 / 200	14 / 45	5



Threaded rod RG M

RG M

Item	Stainless steel Item No. R	Approval ETA	Drill hole diameter d_0 [mm]	Anchorage depth h_{ef} [mm]	Usable length t_{fix} [mm]	Fits capsule RSB	Sales unit [pcs]
RG M 12 x 120	**535011**	●	14	75	12-13	1 x RSB 12 mini	10
RG M 12 x 160	**050265**	●	14	75 / 110	12-53 / 12-18	1 x RSB 12 mini 1 x RSB 12	10
RG M 12 x 180	**512249**	●	14	75 / 110	12-73 / 12-38	1 x RSB 12 mini 1 x RSB 12 2 x RSB 12 mini	10
RG M 12 x 200	**050576**	●	14	75 / 110	12-93 / 12-58	1 x RSB 12 mini 1 x RSB 12 2 x RSB 12 mini	10
RG M 12 x 220	**050297**	●	14	75 / 110 / 150	12-113 / 12-78 / 12-38	1 x RSB 12 mini 1 x RSB 12 2 x RSB 12 mini	10
RG M 12 x 250	**095702**	●	14	75 / 110 / 150	12-143 / 12-108 / 12-68	1 x RSB 12 mini 1 x RSB 12 2 x RSB 12 mini	10
RG M 12 x 300	**095705**	●	14	75 / 110 / 150	12-193 / 12-158 / 12-118	1 x RSB 12 mini 1 x RSB 12 2 x RSB 12 mini	10
RG M 12 x 380	**095710** [1]	●	14	75 / 110 / 150	12-200 / 12-200 / 12-198	1 x RSB 12 mini 1 x RSB 12 2 x RSB 12 mini	10
RG M 16 x 165	**095704**	●	18	95	16-32	1 x RSB 16 mini 1 x RSB 16	10
RG M 16 x 190	**050266**	●	18	95 / 125	16-57 / 16-27	1 x RSB 16 mini 1 x RSB 16	10
RG M 16 x 250	**050298**	●	18	95 / 125 / 190	16-117 / 16-87 / 16-22	1 x RSB 16 mini 1 x RSB 16 2 x RSB 16 mini	10
RG M 16 x 300	**050299**	●	18	95 / 125 / 190	16-167 / 16-137 / 16-72	1 x RSB 16 mini 1 x RSB 16 2 x RSB 16 mini	10
RG M 16 x 380	**095712** [1]	●	18	95 / 125 / 190	16-200 / 16-200 / 16-152	1 x RSB 16 mini 1 x RSB 16 2 x RSB 16 mini	10
RG M 16 x 500	**095713** [1]	●	18	95 / 125 / 190	16-200 / 16-200 / 16-200	1 x RSB 16 mini 1 x RSB 16 2 x RSB 16 mini	10
RG M 20 x 260	**050267**	●	25	170	20-47	1 x RSB 20 1 x RSB 20 E / 24	10
RG M 20 x 350	**095706**	●	25	170 / 210	20-137 / 20-97	1 x RSB 20 1 x RSB 20 E / 24	10
RG M 24 x 300	**050268** [1]	●	28	210	24-47	1 x RSB 20 E / 24	10
RG M 24 x 400	**095715** [1]	●	28	210	24-147	1 x RSB 20 E / 24	10

[1] Straight cut, additional setting tool required.
- max. usable length at dynamic application 200 mm.
- Information about anchorage depth and usable length refer to the installation with filling disc. While using standard washers for the sizes M20 + M24 other values are valid.

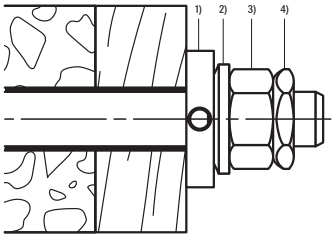
Accessories

Filling set

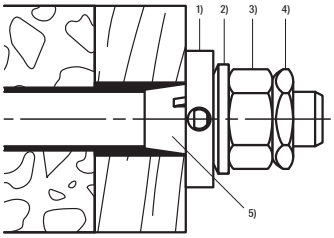
Filling sets for subsequent filling of the annular gap

Item	Item No.	Content	External diameter [mm]	Internal diameter [mm]	Height [mm]	Attachment thickness ≥ [mm]
Filling set **M12 gvz.**	**537218**	10x bag, content per bag: 1x centring bush, 1x fillable bevel washer, 1x rounded washer, 1x locking nut, 1x Injection nozzle	30	14	6	12
Filling sets **M16 gvz.**	**537219**	10x bag, content per bag: 1x centring bush, 1x fillable bevel washer, 1x rounded washer, 1x locking nut, 1x Injection nozzle	38	19	7	16
Filling sets **M12 R**	**557875**	10x bag, content per bag: 1x centring bush, 1x fillable bevel washer R, 1x rounded washer R, 1x locking nut R, 1x Injection nozzle	30	14,2	6	12
Filling sets **M16 R**	**557876**	10x bag, content per bag: 1x centring bush, 1x fillable bevel washer R, 1x rounded washer R, 1x locking nut R, 1x Injection nozzle	40	19,2	7	16
Filling sets **M20 R**	**557877**	10x bag, content per bag: 1x centring bush, 1x fillable bevel washer R, 1x rounded washer R, 1x locking nut R, 1x Injection nozzle	50	23,2	8	20
Filling sets **M24 R**	**557878**	10x bag, content per bag: 1x centring bush, 1x fillable bevel washer R, 1x rounded washer R, 1x locking nut R, 1x Injection nozzle	55	28	10	24
Filling sets **M20 R push-through**	**557879**	10x bag, content per bag: 1x locking nut R, 1x centring bush	37	21	3	20
Filling sets **M24 R push-through**	**557880**	10x bag, content per bag: 1x locking nut R, 1x centring bush	44	25	4	24

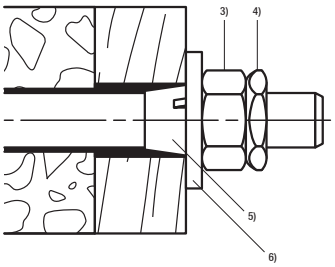
Pre-assembly with FIS A and injection system FIS SB
Sizes: M12, M16, M20, M24



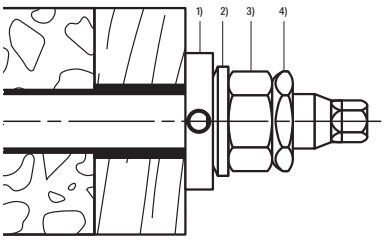
Push-through installation with FIS A and injection system FIS SB
Sizes: M12, M16, M20, M24



Push-through installation with FIS A and injection system FIS SB
Sizes: M20, M24



Pre-assembly / Push-through installation with RG M and cartridge system RSB
Sizes: M12, M16, M20, M24



[1] filling disc for subsequent backfilling of the annular gap
[2] cone ladle
[3] hex nut
(Included in the delivery of the anchor rod)
[4] locking nut
[5] centring sleeve
[6] washer
(Included in the delivery of the anchor rod)

Loads

Highbond anchor dynamic FHB dyn

Design values for cyclic fatigue loading[1] of a single anchor normal concrete of strength class C20/25[2].
For the design the complete current approval Z-21.3-1748 has to be considered.

					Cracked and non-cracked concrete			
	Material/surface	Effective anchorage depth	Minimum member thickness	Installation torque	Design values of tension ($\Delta N_{Ed,max}$) and shear loads ($\Delta V_{Ed,max}$); minimum spacing (s_{min}) and edge distances (c_{min}) with reduced loads			
Type		h_{ef} [mm]	h_{min} [mm]	T_{inst} [Nm]	$\Delta N_{Ed,max}$ [3] [kN]	$\Delta V_{Ed,max}$ [3][4] [kN]	s_{min} [4] [mm]	c_{min} [4] [mm]
FHB dyn 12 x 100	gvz	100	130	40	14.1	6.7	100	200[5]
	gvz	100	200	40	14.1	6.7	100	100[5]
	HCR / 1.4529	100	130	40	11.3	4.4	100	200[5]
	HCR / 1.4529	100	200	40	11.3	4.4	100	100[5]
FHB dyn 12 x 100 V	gvz	105	130	40	14.1	9.6	100	200[5]
	gvz	105	200	40	14.1	9.6	100	100
FHB dyn 16 x 125	gvz	125	160	60	23.0	11.9	100	200[5]
	gvz	125	250	60	23.0	11.9	100	100
	HCR / 1.4529	125	160	60	15.6	11.9	100	200[5]
	HCR / 1.4529	125	250	60	15.6	11.9	100	100[5]
FHB dyn 16 x 125 V	gvz	130	160	60	23.0	17.0	100	200[5]
	gvz	130	250	60	23.0	17.0	100	100
FHB dyn 20 x 170	gvz	170	220	100	28.4	17.0	80	80
FHB dyn 24 x 220	gvz	220	440	120	28.9	22.2	180	180[5]

[1] The design values of the cyclic fatigue loading apply for load cycles ≥ 5×10^6 in accordance with design method I - for unknown static lower load. If the static lower load is known and / or for lower number of load cycles higher load values are possible. The partial safety factors as regulated in the design standard are considered. As a single anchor counts e.g. an anchor with a spacing $s \geq 3 \times h_{ef}$. The given load values apply for anchorages in dry and wet concrete and temperatures in the base material up to 50 °C (resp. short-term up to 80 °C) and drill hole cleaning acc. to approval.
[2] For higher concrete strength classes up to C50/60 higher permissible loads may be possible, see approval. The concrete is assumed to be standard-reinforced.
[3] In the case of combinations of tensile loads, shear loads, bending moments with reduced or minimum spacing and edge distances (anchor groups) the design must be carried out in accordance with the provisions of the complete approval.
[4] Valid for pulsating loads. For alternating loads see approval.
[5] Without reduction of the tension and shear load. For details see approval.

Dynamic-Anchor FDA

Design values for cyclic fatigue loading[1] of a single anchor normal concrete of strength class C20/25[2].
For the design the complete current assessment ETA-20/0206 has to be considered.

					Cracked and non-cracked concrete			
	Material fixing element	Effective anchorage depth	Minimum member thickness	Installation torque	Design values of tension ($\Delta N_{Ed,max}$) and shear loads ($\Delta V_{Ed,max}$); minimum spacing (s_{min}) and edge distances (c_{min}) with reduced loads			
Type		h_{ef} [mm]	h_{min} [mm]	T_{inst} [Nm]	$\Delta N_{Ed,max}$ [3] [kN]	$\Delta V_{Ed,max}$ [3][4] [kN]	s_{min} [4] [mm]	c_{min} [4] [mm]
FDA 12 x 100	gvz	100	130	40	10.8	5.0	100	200[5]
	gvz	100	200	40	10.8	5.0	100	100[5]
FDA 16 x 125	gvz	125	160	60	18.5	9.1	100	200[5]
	gvz	125	250	60	18.5	9.1	100	100

[1] The design values of the cyclic fatigue loading apply for load cycles ≥ 5×10^6 in accordance with design method I acc. to TR061 - for unknown static lower load. If the static lower load is known and / or for lower number of load cycles higher load values are possible. The partial safety factors as regulated in the design standard are considered. As a single anchor counts e.g. an anchor with a spacing $s \geq 3 \times h_{ef}$. The given load values apply for anchorages in dry and wet concrete and temperatures in the base material up to 50 °C (resp. short-term up to 80 °C) and drill hole cleaning acc. to assessment.
[2] For higher concrete strength classes up to C50/60 higher permissible loads may be possible, see assessment. The concrete is assumed to be standard-reinforced.
[3] In the case of combinations of tension loads, shear loads, bending moments with reduced or minimum spacing and edge distances (anchor groups) the design must be carried out in accordance with the provisions of the complete assessment.
[4] Valid for pulsating loads. For alternating loads see assessment.
[5] Without reduction of the tension and shear load. Details see assessment.

Loads

Superbond dynamic with Superbond mortar FIS SB and threaded rod FIS A resp. RG M

Design values for cyclic fatigue loading[1] of a single anchor normal concrete of strength class C20/25[2].
For the design the complete current assessment ETA-19/0501 has to be considered.

					Cracked concrete				Non-cracked concrete			
	Material/ surface	Effective anchorage depth	Minimum member thickness	Installation torque	Design values of tension ($\Delta N_{Ed,max}$) and shear loads ($\Delta V_{Ed,max}$); minimum spacing (s_{min}) and edge distances (c_{min}) with reduced loads				Design values of tension ($\Delta N_{Ed,max}$) and shear loads ($\Delta V_{Ed,max}$); minimum spacing (s_{min}) and edge distances (c_{min}) with reduced loads			
Type		h_{ef} [mm]	h_{min} [mm]	T_{inst} [Nm]	$\Delta N_{Ed,max}$ [3] [kN]	$\Delta V_{Ed,max}$ [3] [kN]	s_{min} [3] [mm]	c_{min} [3] [mm]	$\Delta N_{Ed,max}$ [3] [kN]	$\Delta V_{Ed,max}$ [3] [kN]	s_{min} [3] [mm]	c_{min} [3] [mm]
FIS A M 12	8.8	70	100	40	3.0	2.0	55	55	4.5	2.0	55	55
	8.8	110	140	40	4.5	2.0	55	55	4.5	2.0	55	55
	8.8	240	270	40	4.5	2.0	55	55	4.5	2.0	55	55
	R-70	70	100	40	3.0	2.7	55	55	4.8	2.7	55	55
	R-70	110	140	40	4.9	2.7	55	55	4.9	2.7	55	55
	R-70	240	270	40	4.9	2.7	55	55	4.9	2.7	55	55
FIS A M 16	8.8	80	120	60	4.8	3.7	65	65	8.4	3.7	65	65
	8.8	125	170	60	8.4	3.7	65	65	8.4	3.7	65	65
	8.8	320	360	60	8.4	3.7	65	65	8.4	3.7	65	65
	R-70	80	120	60	4.8	4.9	65	65	8.4	4.9	65	65
	R-70	125	170	60	8.8	4.9	65	65	9.2	4.9	65	65
	R-70	320	360	60	9.2	4.9	65	65	9.2	4.9	65	65
FIS A M 20	R-70	90	140	120	7.1	7.6	85	85	12.4	7.6	85	85
	R-70	170	220	120	14.3	7.6	85	85	14.3	7.6	85	85
	R-70	400	450	120	14.3	7.6	85	85	14.3	7.6	85	85
FIS A M 24	R-70	96	160	150	7.4	11.0	105	105	11.8	11.0	105	105
	R-70	210	270	150	20.2	11.0	105	105	20.6	11.0	105	105
	R-70	480	540	150	20.6	11.0	105	105	20.6	11.0	105	105

[1] The design values of the cyclic fatigue loading apply for load cycles > 10^8 in accordance with design method I acc. to TR061 - for unknown static lower load. If the static lower load is known and / or for lower number of load cycles higher load values are possible. The partial safety factors as regulated in the design standard are considered. As a single anchor counts e.g. an anchor with a spacing $s \geq 3 \times h_{ef}$. The given load values apply for anchorages in dry and wet concrete and temperatures in the base material up to 50 °C (resp. short-term up to 80 °C) and drill hole cleaning acc. to assessment.

[2] For higher concrete strength classes up to C50/60 higher permissible loads may be possible, see assessment. The concrete is assumed to be standard-reinforced.

[3] In the case of combinations of tension loads, shear loads, bending moments with reduced or minimum spacing and edge distances (anchor groups) the design must be carried out in accordance with the provisions of the complete assessment.

Superbond dynamic with Superbond capsule RSB and threaded rod RG M

Design values for cyclic fatigue loading[1] of a single anchor normal concrete of strength class C20/25[2].
For the design the complete current assessment ETA-19/0501 has to be considered.

					Cracked concrete				Non-cracked concrete			
	Material/ surface	Effective anchorage depth	Minimum member thickness	Installation torque	Design values of tension ($\Delta N_{Ed,max}$) and shear loads ($\Delta V_{Ed,max}$); minimum spacing (s_{min}) and edge distances (c_{min}) with reduced loads				Design values of tension ($\Delta N_{Ed,max}$) and shear loads ($\Delta V_{Ed,max}$); minimum spacing (s_{min}) and edge distances (c_{min}) with reduced loads			
Type		h_{ef} [mm]	h_{min} [mm]	T_{inst} [Nm]	$\Delta N_{Ed,max}$ [3] [kN]	$\Delta V_{Ed,max}$ [3] [kN]	s_{min} [3] [mm]	c_{min} [3] [mm]	$\Delta N_{Ed,max}$ [3] [kN]	$\Delta V_{Ed,max}$ [3] [kN]	s_{min} [3] [mm]	c_{min} [3] [mm]
RG M 12	8.8	75	110	40	3.3	2.0	55	55	4.5	2.0	55	55
	8.8	110	140	40	4.5	2.0	55	55	4.5	2.0	55	55
	8.8	150	180	40	4.5	2.0	55	55	4.5	2.0	55	55
	R-70	75	110	40	3.3	2.7	55	55	4.9	2.7	55	55
	R-70	110	140	40	4.9	2.7	55	55	4.9	2.7	55	55
	R-70	150	180	40	4.9	2.7	55	55	4.9	2.7	55	55
RG M 16	8.8	95	140	60	6.2	3.7	65	65	8.4	3.7	65	65
	8.8	125	170	60	8.4	3.7	65	65	8.4	3.7	65	65
	8.8	190	230	60	8.4	3.7	65	65	8.4	3.7	65	65
	R-70	95	140	60	6.2	4.9	65	65	9.2	4.9	65	65
	R-70	125	170	60	8.8	4.9	65	65	9.2	4.9	65	65
	R-70	190	230	60	9.2	4.9	65	65	9.2	4.9	65	65
RG M 20	R-70	170	220	120	14.3	7.6	85	85	14.3	7.6	85	85
	R-70	210	260	120	14.3	7.6	85	85	14.3	7.6	85	85
RG M 24	R-70	210	270	150	20.2	11.0	105	105	20.6	11.0	105	105

[1] The design values of the cyclic fatigue loading apply for load cycles > 10^8 in accordance with design method I acc. to TR061 - for unknown static lower load. If the static lower load is known and / or for lower number of load cycles higher load values are possible. The partial safety factors as regulated in the design standard are considered. As a single anchor counts e.g. an anchor with a spacing $s \geq 3 \times h_{ef}$. The given load values apply for anchorages in dry and wet concrete and temperatures in the base material up to 50 °C (resp. short-term up to 80 °C) and drill hole cleaning acc. to assessment.

[2] For higher concrete strength classes up to C50/60 higher permissible loads may be possible, see assessment. The concrete is assumed to be standard-reinforced.

[3] In the case of combinations of tension loads, shear loads, bending moments with reduced or minimum spacing and edge distances (anchor groups) the design must be carried out in accordance with the provisions of the complete assessment.

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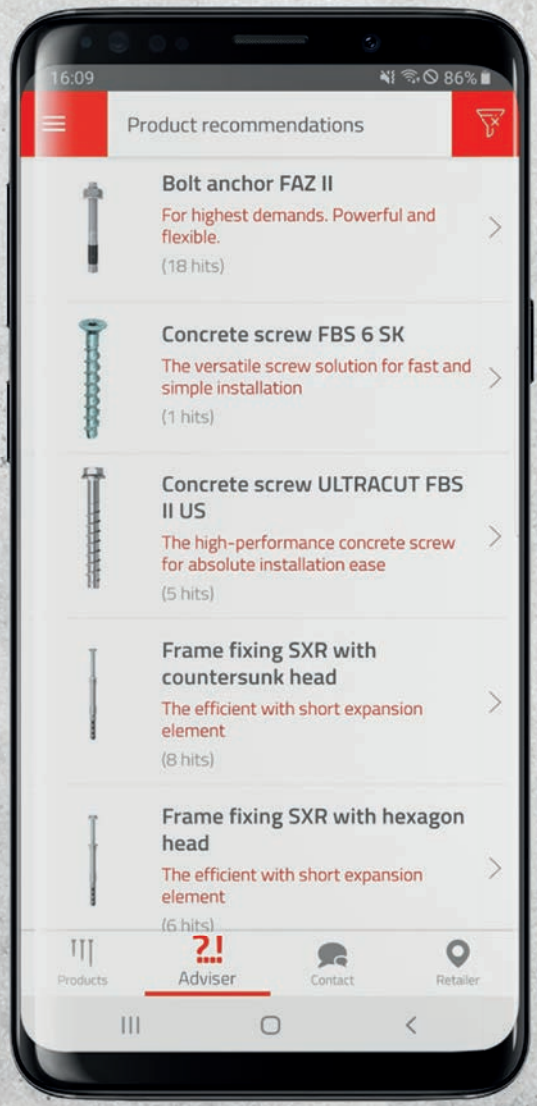

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